



fmachine

T R E M B L O R




Should you have any issues with your F-Machine or require spare parts,
please contact your nearest F-Machine retailer or email us directly at sales@f-machine.com

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WARNING

The receiver sleeves contain LATEX.
Do not use if you suffer from latex allergies.
Read user manual fully prior to operation.
Keep pump unit and power supply away from liquids.
Never leave the machine running unattended.



Thank you for purchasing the F-Machine Tremblr. 'F' stands for **Fun** (honestly) and that is exactly what the F-Machine was designed for, FUN.

We have taken the utmost care in designing your F-Machine and we hope that it will service you and your friends for many years to come. Should you have any issues with your F-Machine or require spare parts, please contact your nearest F-Machine retailer or email us directly at sales@f-machine.com.

F-Machine Tremblr Contents

In your F-Machine box you should have the following:

- 1 x F-Machine Tremblr black carry case containing the pump unit
- 1 x autosensing 110/240V power supply with UK style kettle lead
- 1 x UK to EU mains power adaptor
- 1 x remote control + 12 volt 23A (MN21) battery
- 3 x receiver units (**WARNING:** sleeves contains Latex)
 - 5 inch length fitted with a MEDIUM sleeve
 - 6.5 inch length fitted with a LARGE sleeve
 - 8 inch length fitted with an X-LARGE sleeve
- 1 x receiver cleaning brush
- 1 x air pipe to connect the receiver to the pump unit
- 1 x 5mm hex key tool (for crank adjustment)
- 1 x tool bag with additional tools for maintenance
- 1 x manual (you're reading it)

Getting started with the F-Machine Tremblr

Carefully remove the contents from the outer cardboard shipping container, taking care not to damage the packaging in case you need to re-use it in the future. You should find two receivers inside the packaging and the main black plastic carry case which contains the pump unit and other accessories.

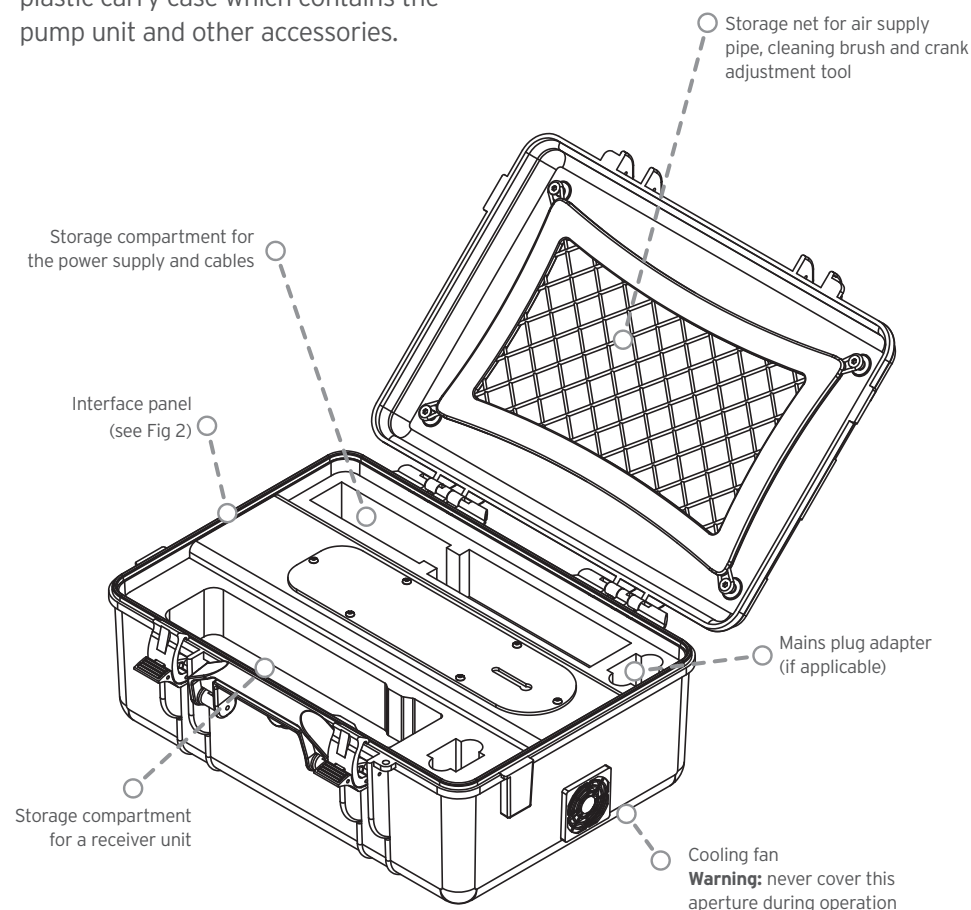


Figure 1



Interface panel connections on the side of the black carry case

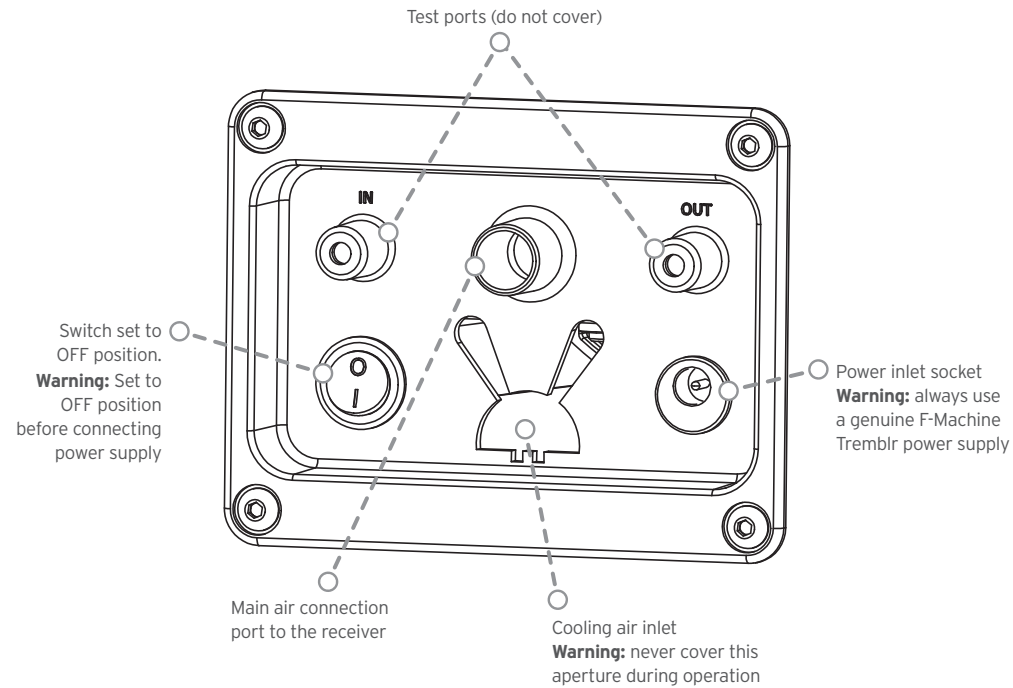
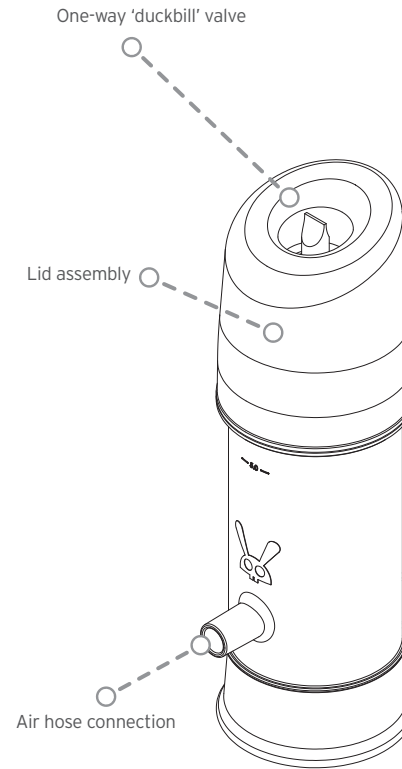


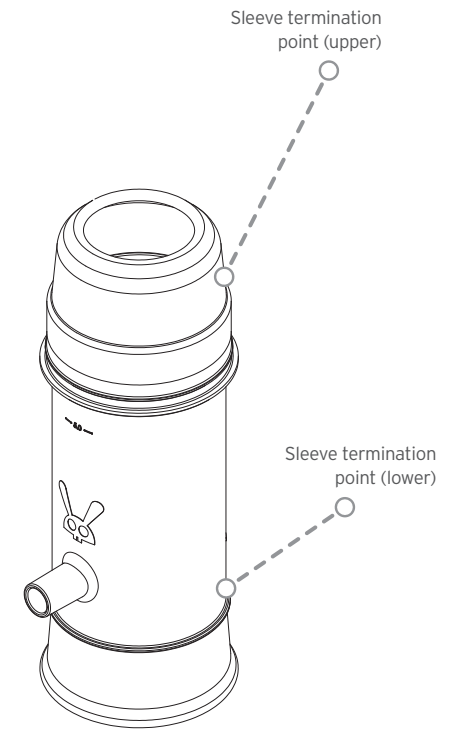
Figure 2

The Receiver Unit



Shown with lid fitted

Figure 3.1



Shown with lid removed

Figure 3.2



Overview of the Tremblr set-up procedure

Having just received your new Tremblr we know that you will be itching to discover it's mind-blowing capabilities. However, to get the most out of your experience please take the time to review the following set-up procedure in order to tailor the product to your unique requirements for the ultimate knee-trembling experience.

- 1 Getting familiar with the receiver and selecting the correct sleeve diameter
- 2 Connecting the receiver to the pump unit using the tube supplied
- 3 Setting the crank arm to correct initial setting
- 4 Connecting the power supply correctly
- 5 Getting familiar with the remote control functions and behaviour of the Tremblr
- 6 Using Tremblr for the first time
- 7 Cleaning and maintenance of your receiver
- 8 Customising the receiver to your exact requirements

Please see the following pages for detailed instructions of the steps above

1 Selecting the correct receiver size

The Tremblr comes supplied with three different sized pre-assembled receivers. These should fit the majority of people, but of course there maybe some exceptions. If this applies to you then you will need a custom receiver kit which we also supply. Please contact us at sales@f-machine.com to arrange this.

The three standard sizes supplied with your Tremblr are:

1 x 5 inch receiver length fitted with a medium sleeve diameter

1 x 6.5 inch receiver length fitted with a large sleeve diameter (this should fit the vast majority of people)

1 x 8 inch length with an extra large sleeve diameter

Note: before using any of the receivers for the first time, please carefully rinse the receiver with fresh water. This can be done by removing the receiver cap assembly and placing the receiver under a running tap. Take care to place your thumb (or the shipping cap that was supplied if you still have it) over the air inlet connector to prevent water ingress and use the supplied cleaning brush if needed.

Having rinsed the receiver, you will need to select an appropriate sleeve diameter. The best method is to lightly lubricate the inside of one of the sleeves (start with the

6.5 inch receiver fitted with the large sleeve) then gently insert your erect penis into the sleeve. It should slide in with some mild resistance and create a seal. If it will not slide in easily then move up to the next size. If it is loose or there is a gap around the edges then you will need to move down to the medium sleeve.

For most people this will complete the selection process and they will now be ready to move on to setting up the machine.

We will discuss fine-tuning the receiver sizes later on in the user manual.

As a basic guide the sleeve sizes broadly correspond to the following erect penis diameters

Medium	34mm
Large	40mm
X-Large	47mm

Imperial to Metric size conversion chart (length)

Inches	mm
5	127
5.5	140
6	152
6.5	165
7	178
7.5	191
8	203
8.5	216
9	229



2 Connecting the receiver to the pump unit

Having selected the correct receiver size, take the air hose from the storage net inside the lid of the black carry case. Remove the pipe joining tube (which is designed to keep the pipe coiled neatly in the box) and attach one end of the tube to the receiver inlet connector and the other end to the air outlet port on the interface panel. These connections are made using a simple push fit of the tube over the connecting spigots.

Please be patient. Do not start the pump unit running just yet!

3 Setting the crank arm to the correct initial setting

The Tremblr carry case contains an air pump that sends pulses of air pressure to and from the receiver via the connecting hose. To control the amount of suction, adjustment can be made to the of the crank arm that drives the pump unit.

The crank arm is adjusted via the slot in the window using the 5mm hex key tool provided.

Use the following procedure to make the adjustment:

Insert the long end of the 5mm hex tool through the hole in the window in front of the crank. The tool should engage with the hexagonal key in the middle of the crank arm (fig. 4.1)

Rotate the hex tool in the appropriate direction so that the crank arm now points forwards in line with the slot in the window (fig. 4.2).

Reposition the tool into the other hexagonal bolt on the end of the connecting rod (fig. 4.3). Loosen the bolt by turning it about half a turn anti-clockwise. Now, using a side force exerted on the tool, slide the bolt so that the pump is set to approximately 20mm displacement, as shown by the laser etched marks on the CNC crank arm. Tighten the bolt using a clockwise motion of the tool (do not over-tighten) and withdraw the hex tool from the window slot.

Note: Generally, a small pump displacement (that is, set towards the 15mm mark on the crank arm) is suitable for people with more modest penis sizes or if you would like to limit the movement of the receiver to smaller motions.

For those with larger penises (donkey-boy!), or if you wish to create larger motions of the receiver, the crank should be set towards the larger displacement end (the 35mm mark on the crank).

We suggest that you start towards the smaller end of the displacement (20mm) and then gradually increase or decrease the setting until you hit the optimum setting for your requirements via trial and error. If the crank setting is too large,

then the receiver will tend to 'pop off' of the end of your penis during operation.

Most people will want to increase the crank setting to the maximum position just before the receiver wants to pop off your penis at the top of the up-stroke. This will result in the maximum available travel, but also the most powerful suction sensations when it is needed.

Warning: always disconnect the power before adjusting the crank mechanism.

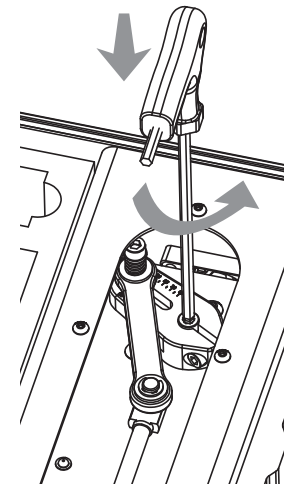


Figure 4.1

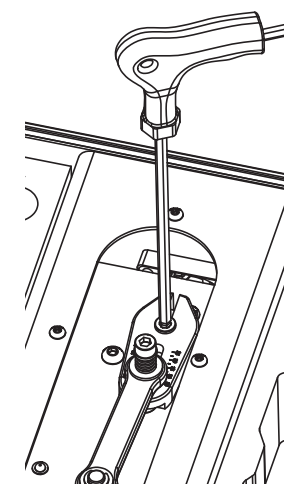


Figure 4.2

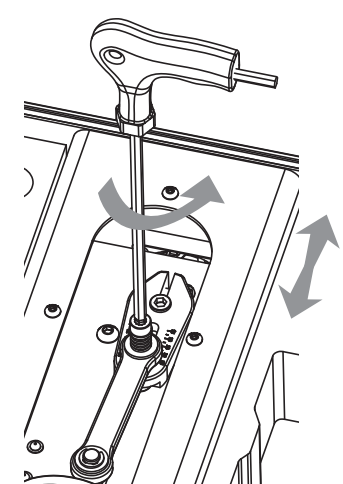


Figure 4.3

NOTE:
The guard window is not shown in the illustration for clarity - never operate the machine without the window installed.

Note: sometimes it is not possible to adjust the crank position because the connecting rod is obscuring the hexagonal drive bolt shown in Figure 4.1 above. In this case you need to use the remote control to turn the motor a half turn or so until the 5mm hex tool will fit. See section 5 for details on the remote functions.



4 Connecting the power supply to the F-Machine Tremblr

Before connecting the power supply to the Tremblr pump unit, first check that the switch on the interface panel on the left hand side of the plastic carry case is in the OFF position. You can now install the connector from the power supply into the power inlet socket in the interface panel. The power supply can now be connected to a mains power socket and turned on. The LED indicator on the power supply should now be lit. Finally, the switch on the interface panel can be turned ON and the blue LEDs inside the F-Machine pump unit should now light up the window, giving you an indication that the machine is live.

Power supply information

The F-Machine power supply is a universal 110 / 240 volt auto-sensing unit that will adapt to the mains voltage of your country. There is no need to make any adjustment. The F-Machine power supply will be supplied with a 'kettle lead' (IEC 60320-1 C13) and in most cases it will be fitted with a UK style mains plug. There may also be a UK to EU mains adapter (with earth) to cover the EU region.

If you reside outside of the EU, you may have to obtain a suitable IEC 60320-1 C13 cable (kettle lead) for your country which you can plug into the F-Machine power supply. These are commonly found on personal computers and other similar equipment. The alternative is to use an earthed adapter plug for your region.

5 Remote Control Functions

Before using the Tremblr for the first time, it is recommended that you familiarise yourself with the remote control handset and its functions.

The remote control has 5 buttons and an LED indicator.

- Start/Stop
- Increase Speed
- Decrease Speed
- Increase Suction
- Decrease Suction

Before operation, first fit the type 23A battery provided into the rear of the remote control handset and replace the battery cover. Press one of the buttons to see if the red LED indicator lights up, which will prove the battery is working.

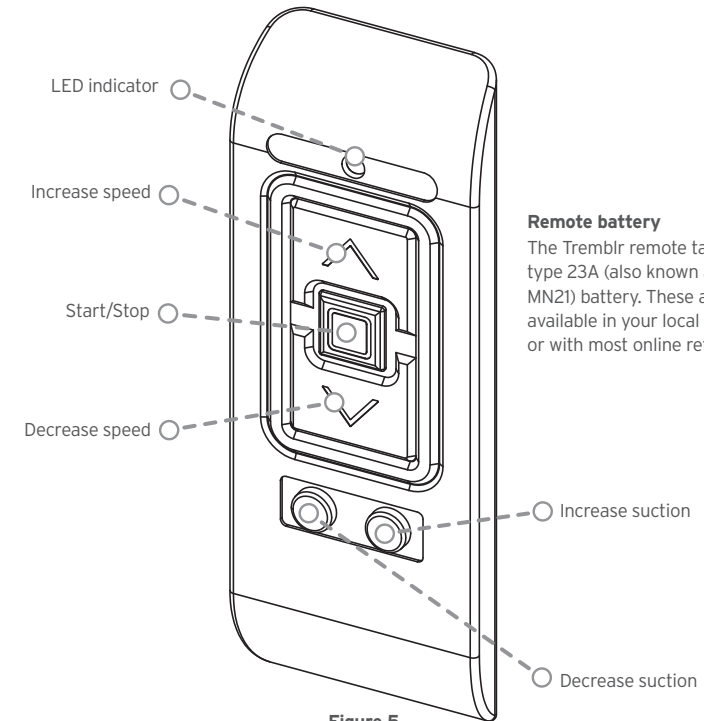


Figure 5

Remote battery

The Tremblr remote takes a 12 volt, type 23A (also known as an 23A or MN21) battery. These are commonly available in your local hardware store or with most online retailers.

If the machine has just been powered on, the default starting speed will be zero RPM. Press the Increase Speed button a few times and then press the START/STOP button. The pump should start to turn slowly. If you look into the end of the receiver you should see the sleeve beginning to move in and out.

The speed of the machine can now be increased or decreased by further

pressing the Increase or Decrease Speed buttons. Once the machine is operating at the desired speed, it can be stopped by pressing the START/STOP button. By pressing the START/STOP button again, the machine will start at the same speed as before. However, if the machine is powered off or disconnected from the mains, the default starting speed will be zero RPM once again.



The above procedure covers the speed at which Tremblr will massage your penis. Additionally, the suction levels can be controlled by using the Increase and Decrease Suction buttons. With increasing suction levels, the Tremblr receiver will effectively move down your penis towards your body (deep throat mode). Decreasing the suction levels will cause the receiver to move away from your body (working your head). As noted before in section 3, if you have used a large pump displacement via the crank setting, it is more likely that the receiver will 'pop off' the end of your penis as you decrease the suction levels with the remote control. If you experience the receiver constantly falling off the end of your penis, you can either decrease the pump displacement via the crank arm setting, or increase the suction via the remote control. Most people will need to experiment with the settings to get them just right for their needs, but once the optimum setting has been found there will be no need for any further adjustments.

Please note: the suction provided by the Tremblr is very powerful. Using a large crank displacement whilst simultaneously applying maximum suction via the remote will result in Tremblr attempting to suck your balls into the receiver. This can take some people by surprise... you have been warned!

Note: The F-Machine Tremblr electronics have been designed to cut out if the motor is stalled for any reason. This is most likely to happen if the pipe between the pump unit interface panel and the receiver becomes kinked over and blocks the air flow. You will get an indication of this because the pump will stop turning and the blue LED indicators in the pump unit window will not be lit. Instead the red warning LED will be lit.

If this happens, remove whatever has caused the concern and simply restart the machine with the remote control handset. Never attempt to stall the machine on purpose.

SAFETY WARNING: If the machine is operated for extended periods and/or at high speed and loads the motor will become HOT. There is a fan fitted to the plastic carry case to prevent the motor

and electronics overheating and suffering damage. Under normal circumstances the Tremblr can run for extended periods, but it is very important that neither the fan or the air inlet port on the interface panel is blocked during operation, which would prevent the airflow from cooling the internal components. For this reason, the Tremblr should only be placed on stable, flat & dry surface (such as the floor) and not near soft furnishings that could obscure the fan or air inlet port. The Tremblr should never be left plugged in or operating unattended.

6 Using the Tremblr for the first time

Having understood how the Tremblr functions, you can now get buckled in and prepared for the ride of your life!

First you should apply a generous amount of lubricant to the mouth of the receiver (using your finger to spread it around evenly) and set the Tremblr cycling at a slow speed via the remote control. Next place the receiver over the tip of your penis (it helps if you have an erection, but it is not necessary as Tremblr should draw you in even if you are flaccid). In any event, it won't be long before you are packing some 'serious

wood' as Tremblr sucks and fucks you on your way to a mind blowing climax.

It is recommended to start softly and slowly until you get used to the sensations and the control of the machine. Tearing off at the fastest pace at the beginning without 'limbering up' can cause a numbing sensation which takes the pleasure out of the experience. We strongly recommend starting slowly and building up the speed and varying the suction as you gain experience with the Tremblr.

Important Note: We recommend that you only use a quality water-based lubricant with the Tremblr. If you are going to use the Tremblr for extended periods (we refer of course to the legendary 'Porn all-nighter'), we recommend that you periodically (every few minutes) remove the receiver from your penis and add more lubricant to prevent 'helmet chaffing'. Remember that Tremblr has been designed to Suck and Fuck you mercilessly, unlike inferior manually operated masturbators... you have been warned, proceed at your own risk!

Warning: The sleeve of the receiver contains Latex and should not be used by people with latex allergies.



7 Cleaning and maintenance of the Tremblr Receiver

After each use, the receiver lid should be removed and both the main body and the lid should be rinsed thoroughly under running water. The Tremblr is supplied with a cleaning brush and this can be used in conjunction with a mild soap to clean the sleeve. The colour of the sleeve may change a bit after contact with water. This is because Latex tends to absorb a small amount of water. This discolouration should reverse in a few minutes and will not affect the performance of your product.

Note: When cleaning the receiver it is necessary to place your thumb/finger (or the shipping cap if you still have it handy) over the air inlet port on the receiver to prevent water getting into the cavity between the main body and the sleeve. If this occurs, water may be ingested into the pump unit and cause permanent damage to it.

The lid can simply be rinsed under the tap, but for a more thorough cleaning, the silicone seal can be removed by grasping the internal nipple and removing it from the lid assembly.

After the components are dry the seal can be replaced by hand.

As previously mentioned the sleeves or liners contain latex. This is a naturally derived substance and so will gradually deteriorate over time. To slow down the process make sure that you store the receiver out of direct sunlight and in such a way that two or more latex surfaces do not touch each other. If they do, there will be a tendency for the two surfaces to stick together, damaging the latex. If you plan to store the receiver for longer periods it is advisable to lightly dust the cleaned latex sleeves in talcum powder to prevent them becoming sticky.

If looked after carefully, the sleeves should give you a long service life (about 10 hrs usage). However, if they do de-grade, you can always purchase replacement sleeves from our website or by contacting sales@f-machine.com

8 Customising your receiver (advanced user)

The Tremblr comes supplied with three different sized pre-assembled receivers. These should fit the majority of people, but of course there will be some exceptions.

The three standard sizes supplied with your Tremblr are:

1 x 5 inch receiver length fitted with a medium sleeve diameter

1 x 6.5 inch receiver length fitted with a large sleeve diameter (this should fit the vast majority of people)

1 x 8 inch length with an extra large sleeve diameter

But what happens if you need a 6.5 inch receiver length but you are packing an XL girth? Well, in this case, you can remove the XL sleeve from the 8 inch receiver and fit it to the 6.5 inch receiver. You will notice however that the sleeve will be too long and needs to be cut shorter. The following section describes the procedure for fitting a sleeve to the receiver.

The first thing to note is that the sleeve material is thicker at the inlet end compared to the lid end. It is very important to not mix them up otherwise the receiver will not function properly. You can tell which is the inlet end because it has the flared diameter and there are no ribs on the outside.

First remove the Medium sleeve from the 6.5 inch receiver plastics and place it on one side.

Next remove the XL sleeve from the 8 inch receiver plastics, noting the orientation of the thicker latex inlet section.

Now fit the 8 inch sleeve to the 6.5 inch plastics, starting with the inlet end. Fit the latex up to the end stop moulded on the outside of the receiver tube.

Next, pull the loose end out of the top of the receiver, and make sure it is pulled tight until there are no kinks or wrinkles.

Measure along the sleeve so that there is one inch of excess sleeve material protruding beyond the plastics. Make a mark on the latex with a biro, then using a sharp pair of scissors shorten the sleeve, using one of the ribs formed in the latex as a cutting guide to make sure it is cut straight (see figure 6.1).

Finally fit the shortened end of the sleeve to the top of the receiver by folding the sleeve back and over itself on to the plastic, making sure that it is fitted without twists or any double-folds in the material (see figure 6.2).



In the above scenario, the sleeve is shortened. But clearly the 5 inch medium sleeve can not be fitted to the 6.5 inch receiver because it will be too short. If you require a 6.5 inch receiver with a medium sleeve (or some other incompatible combination) you have the following options.

- 1** Purchase a new full length sleeve from us and fit it to your receiver (you will need to cut it to length)
- 2** Purchase a custom kit from us - you will be supplied with a kit that enables you to customise the length of your receiver plastics anywhere from 5 inches to 9 inches and fit it with either a Medium, Large or Extra Large sleeve.
- 3** Contact us with your exact requirements (receiver length and sleeve diameter) and we will build your receiver for you

Please see our website www.f-machine.com for details or contact us on sales@f-machine.com to arrange this.

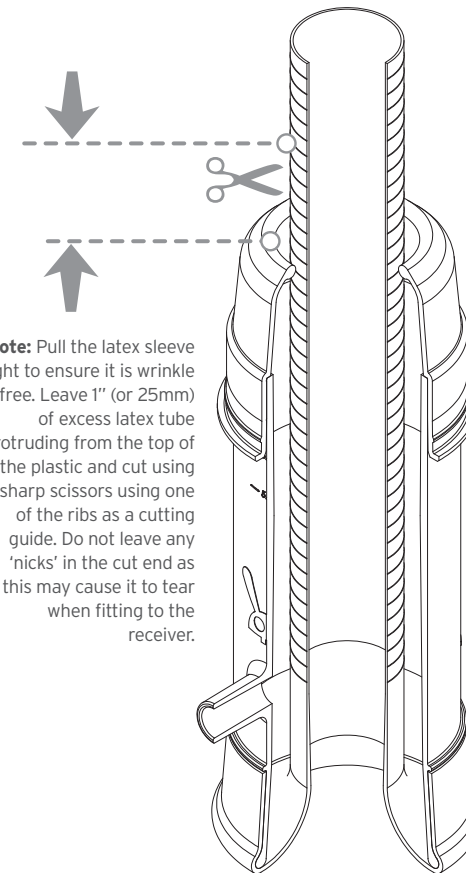


Figure 6.1

Note: Pull the latex sleeve tight to ensure it is wrinkle free. Leave 1" (or 25mm) of excess latex tube protruding from the top of the plastic and cut using sharp scissors using one of the ribs as a cutting guide. Do not leave any 'nicks' in the cut end as this may cause it to tear when fitting to the receiver.

Note: Fold the end of the sleeve back over the receiver plastic end piece to complete the fitting procedure.

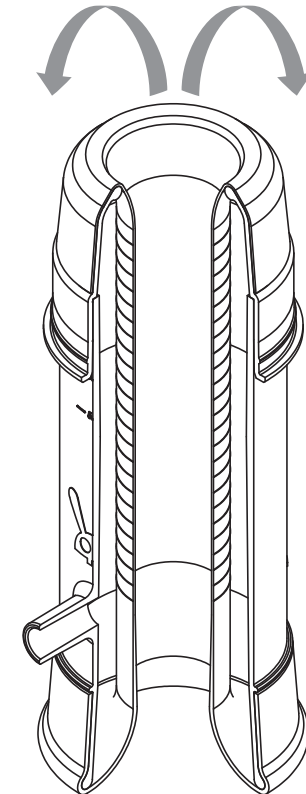


Figure 6.2



Fault Finding

F-Machine Tremblr does not start or runs intermittently

Once plugged into the mains socket the blue LED indicator on the power supply should be lit. If it is not, conduct the following checks.

Check the wall socket connection is fully engaged and switched on (you can verify that the socket is live by plugging another appliance into the same socket). Test and replace the fuse in the mains plug of your F-Machine and check the kettle lead (C13 connector) interface into the power supply is connected properly. If the power supply LED remains unlit you will need to obtain a replacement power supply. Please contact your F-Machine retailer. Never attempt to open the power supply as you may be exposed to mains voltages inside.

Once you have verified the power supply is working, check to see if the blue LED lights inside the machine pump unit are on (look through the front window of the pump unit). If they are not lit, conduct the following checks.

Check the power cable between the power supply and the pump unit for signs of damage. Check that the electrical connector is correctly inserted

into the power inlet socket on the interface panel on the side of the pump unit carry case. Check the switch on the interface panel is set to the ON position. If the blue LEDs in the pump unit window are still not lit then you have an internal electrical fault with your machine. Please contact your F-Machine retailer for assistance.

If the internal LEDs are lit but the machine is still not working, then conduct the following checks on the remote controller. Check that the battery is inserted correctly and replace if necessary. The LED indicator on the front of the remote should light up strongly to indicate the battery has a full charge. Check for signs of damage to the controller.

Follow the remote control starting procedure previously detailed in this manual. If the machine still does not start, check that the crank arm and pump can rotate and are free to move. This can be done by inserting the 5mm hex tool through the slot in the window and engaging it with the hex socket in the middle of the crank arm. If the crank arm will turn and there is no obvious sign of any obstruction, then the fault is most probably with the remote control handset. Please contact your retailer for assistance.

If the crank arm will not turn or the pump is obviously jammed it may be possible to fix the concern by removing the front window of the machine and making the necessary adjustments. This should only be carried out by mechanically competent persons and the machine must be disconnected from the power supply whilst the cover is removed. The cover must be replaced after the repair is carried out and before using the machine again. Another potential reason the crank arm may not turn is due to a seized/broken motor. If this is suspected, please contact your F-Machine retailer for assistance.

If the red warning LED inside the pump unit window comes on, this means that pump unit has been stalled. This is most probably due to a kink or blockage in the air hose between the pump unit and the receiver. Identify and correct the issue and then use the remote control to restart the pump.

Check if the cooling fan is turning. As a safety feature, the motor is designed to cut out if the fan is not working, so this maybe causing an issue. If the fan is jammed, remove the blockage and try starting the machine again. Otherwise contact your F-Machine retailer for assistance.

F-Machine Tremblr makes a 'knocking' or other strange noise

Inevitably the Tremblr will make some noise during operation, especially under high suction loads at the receiver. This is quite normal and may increase somewhat over time as there will be some minor wear in the pump mechanism. Your Tremblr should continue to function as normal. However if the noise seems to be excessively loud compared to normal, carry out the following checks (only to be carried out by mechanically competent persons):

Making sure the machine is totally disconnected from the power supply, remove the front window from the pump unit (6 screws) and check the crank arm is tight on the motor shaft.

Check the con-rod is tight both on the crank arm and on the pump ends. Check the cylindrical pump unit and plastic end supports are held tightly and are firmly fixed to the back plate.



F-Machine Tremblr receiver does not suck properly

First check that you have a correctly sized receiver and sleeve. If the sleeve diameter is too big it will not create a seal and so will not suck. If it is too small your penis will not fit in properly due to excessive friction.

If the pump unit is working normally and the correctly sized receiver is connected but does not suck properly, then there is a possibility that you have an air leak in the system.

First check that the hose between the interface panel and the receiver is connected properly and is not damaged or have any cuts, holes or nicks in it.

Next, check that the sleeve of the receiver is correctly fitted at the top and the bottom of the receiver plastics. Inspect it carefully for cuts, grazes or nicks that might cause a leak. Replace the sleeve if necessary. If you suspect a leak but need to confirm, swap the receiver unit for one of the other 2 sizes that came with your machine and re-test. Another way is to run the receiver under a tap and look for bubbles coming from the sleeve. Do not do this for too long or

water maybe sucked into the pump unit and damage it. If there is a leak in the sleeve you will have to replace it.

Remove the lid of the receiver and check that the internal silicone seal is present and fitted correctly before re-fitting the lid. Make sure that the receiver lid is fully seated. Check also that the one-way 'duckbill' valve on the top of the lid is fitted correctly and is sealing.

If none of these checks fixes the issue, then there may be an air leak inside the pump unit.

If there is a large air leak inside the pump unit (such as a hose has become disconnected) you can tell by conducting the following test:

Remove the receiver air hose from the connector on the interface panel. Set the pump speed to 50% and place your finger over the air port on the interface panel. Under normal circumstances the pump should stall and the motor will stop. The blue LEDs inside the window will go out and the red LED warning light should come on instead. If this does not happen you have a large air leak and you can either get a mechanically competent person to look at it for you or contact your retailer for assistance.

If you don't have a large air leak, there is still the possibility that you have a small leak inside the pump. The test for this is as follows:

Connect the (tested and known to be leak-free) receiver to the Tremblr. Run the pump at a low speed and look inside the open end of the receiver. You should see the sleeve opening and closing with each cycle of the pump. When the sleeve is at either the extreme of 'fully open' or 'fully closed', stop the pump with the remote control. Normally, the sleeve will stay in the position at which the pump was stopped. However, if there is a small leak, the sleeve will gradually return to the mid-position, that is, as if it were disconnected from the pump. If you are confident that the leak is not in the hose or receiver unit (see above) then the leak is inside the pump unit and you will need to contact your retailer for assistance.

F-Machine Tremblr receiver keeps 'popping off' the end of your penis

The main reasons for this occurring are:

The pump displacement setting is too large. Decrease the eccentricity of the crank arm setting with the hex tool provided.

You need to activate the 'Increase Suction' button on the remote.

Check that the one-way 'duckbill' valve on the lid of the receiver is opening during operation. If in doubt, switch the valve or receiver lid assembly with one of the others that came with your Tremblr.



General & Safety Notes (Important)

Delivery & Packaging

Immediately check the packaging and F-Machine for any damage which may have been caused in transit. Log a complaint with the courier company before taking delivery of any damaged items, or do not accept delivery. Do not use a damaged F-Machine, consult your supplier.

Please retain your F-Machine packaging during the warranty period, as F-Machine operates a back-to-base warranty system where the customer is responsible for returning the product for repair or replacement. Subsequently, please dispose of the packaging material sensibly & responsibly, recycling where appropriate.

The corrugated cardboard is constructed from recycled paper.

Electrical connection & other safety notes

Please read the operating instructions before using the F-Machine for the first time.

Please observe the instructions contained in the Operating Instructions.

Please consider all warnings.

Make sure that all power connections (extension cables and the connections between the F-Machine components) have been made properly and in accordance with the manufacturer's instructions.

Before making or changing the connections, power off the F-Machine and unplug the mains connection plug.

If you have any doubts regarding the installation, operation or safety of the F-Machine, please refer to the vendor.

Do not cover the ventilation openings of the F-Machine. Overheating causes damage and shortens the service life of the F-Machine.

Your F-Machine may be damaged if you place it under direct sunshine or close to a heater. Please abstain from using the product in very hot or humid locations or in places where the temperature is likely to decrease below 5°C (41°F). Do not place the F-Machine on or near any hot objects or items with open flames such as candles or any night lamps. The high temperature can melt plastic parts and cause a fire.

Never operate F-Machines close to water. For example, operating F-Machines near a bathtub, washbasin, wet basement or swimming pool can cause fire or electric shock.

Do not allow your F-Machine to get wet. Never pour any liquids onto the F-Machine. Do not operate your F-Machine if any solid or liquid substance enters into it. This can cause electric shock and your F-Machine may be damaged. Have it checked immediately by qualified personnel.

Always place the F-Machine on a firm, flat and horizontal surface during operation. Never place or operate the F-Machine on soft furnishings.

Never operate the F-Machine on a raised surface (such as a table), where there is insufficient flat surface available or where it could be knocked over and cause injury or damage to property.

Never leave an F-Machine plugged in unattended. Keep out of the reach of minors and away from animals.

Never deliberately jam the crank arm or pump mechanism. Your F-Machine is a grounded product (Class I) and it must certainly be connected to a grounded socket.

The socket into which you plug in the AC power cable or the adaptor must be within easy reach.

Turn off your F-Machine with the on/off switches and then unplug it in order to disconnect it from mains. Do not use defective power sockets. Make sure that the plug is firmly inserted into the power socket. If the plug remains loose, then it can cause fire due to arcing. Refer to an electrician to have your power socket replaced.

Make sure that the power cable is not stepped on and that there is no bending at the plug sections, plug heads and F-Machine output point.

Use only the add-ons/accessories specified by the manufacturer. Use only together with the bases, tripods, brackets or stands specified by the manufacturer or sold along with the product.

Unplug the power cable during thunderstorms or when you will not use your F-Machine for a long period of time.



Consult authorised service personnel for service requirements. Never attempt to repair the F-Machine yourself. Opening the electronics control housing can expose you to dangerous voltages or other hazardous situations. Service is required in situations such as damage to the power cable of the F-Machine or its plug, water spills or substances falling into the F-Machine, if the F-Machine is subjected to rain or moisture, it does not operate normally or it is dropped.

Do not short circuit, dismantle or modify your F-Machine.

Dispose of the F-Machine in accordance with the local laws and regulations in order to protect our environment.

Do not dispose of your F-Machine with regular household waste. Observe local laws and regulations for disposal.

Do not operate the F-Machine whilst under the influence of drugs or alcohol.

Do not use the F-Machine when pregnant.

Consult your doctor about any existing medical conditions before using the F-Machine.



Disclaimer

F-Machine is a FUN-Machine designed for fun use. Where that fun takes you is entirely up to you and entirely at your own risk. We at F-Machine accept no liability or responsibility whatsoever for injury or death caused as a result of the use of the F-Machine. As already stated in this manual, the F-Machine is very powerful and great care MUST be taken at all times when using it. If for any reason you are not happy with the F-Machine, then please return it unused in its original packaging within 14 days & you will be issued with a full refund.

